

Fig. 1

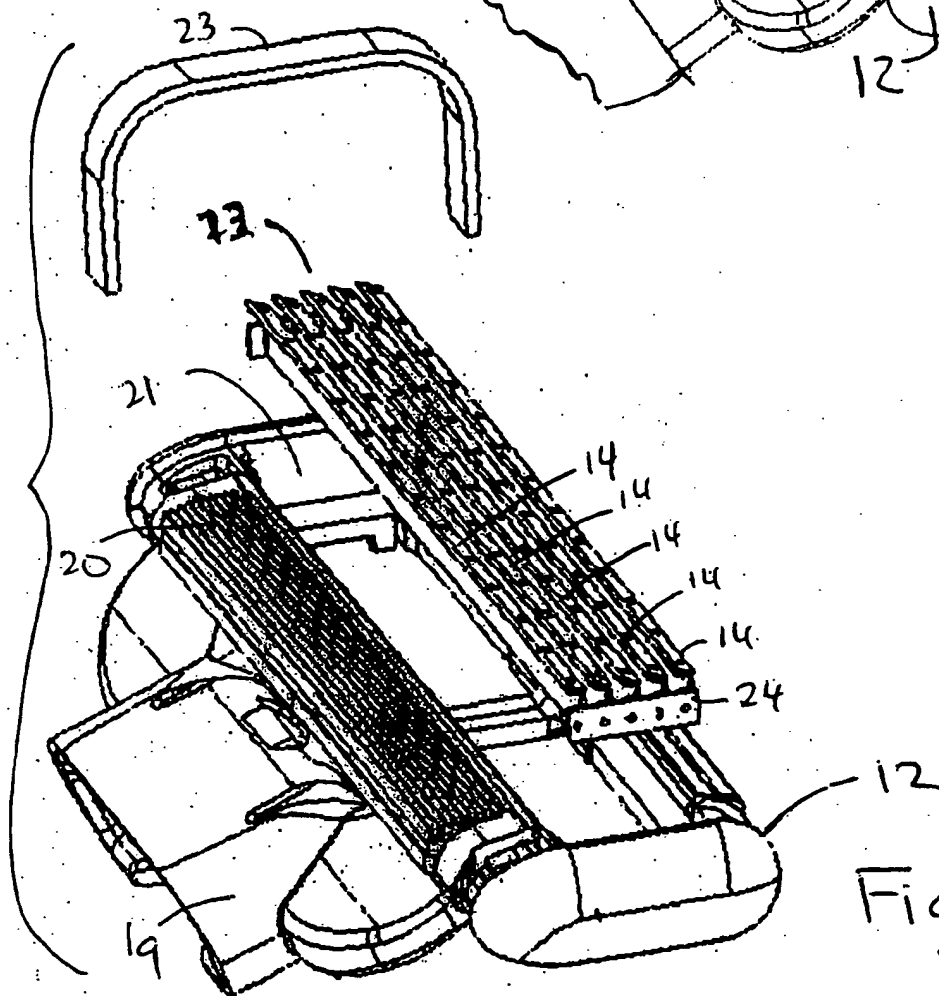
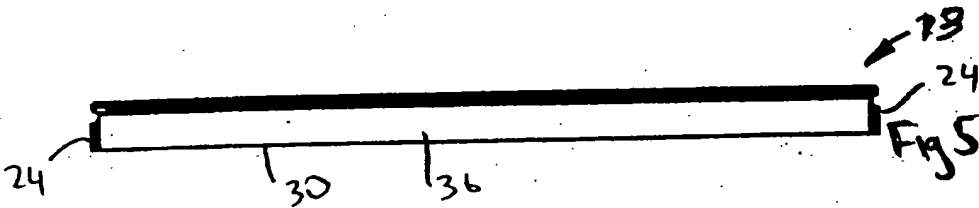
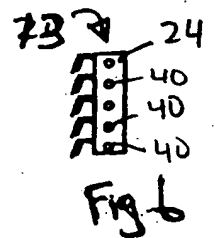
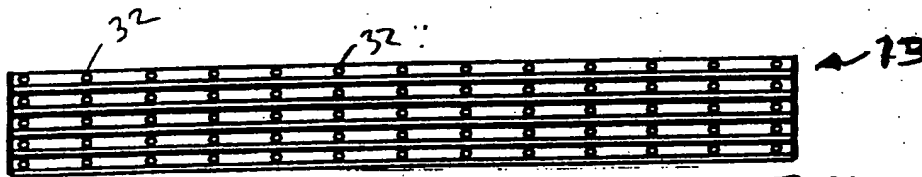
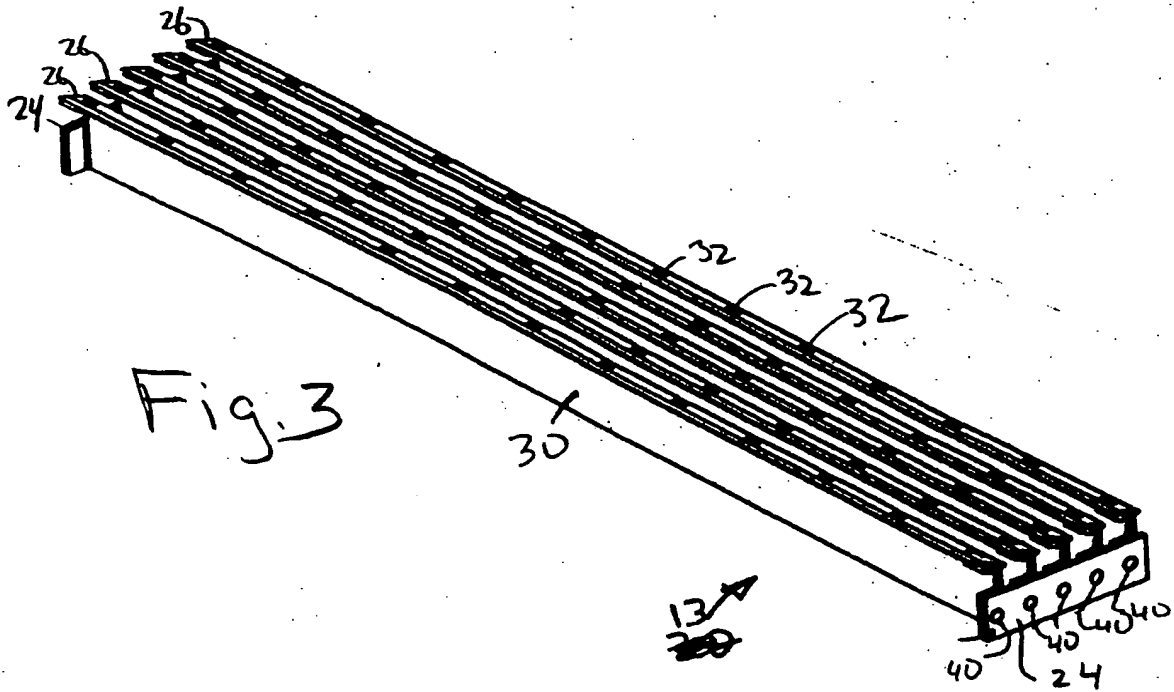


Fig. 2

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THEREFOR AND METHODS OF MANUFACTURE



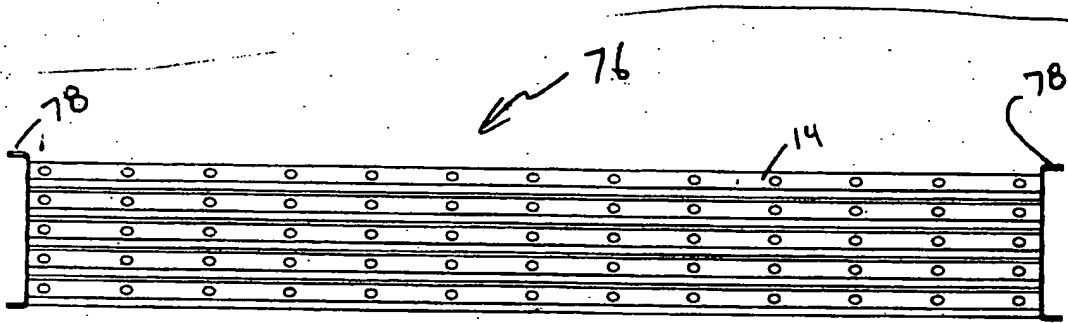


FIG. 11

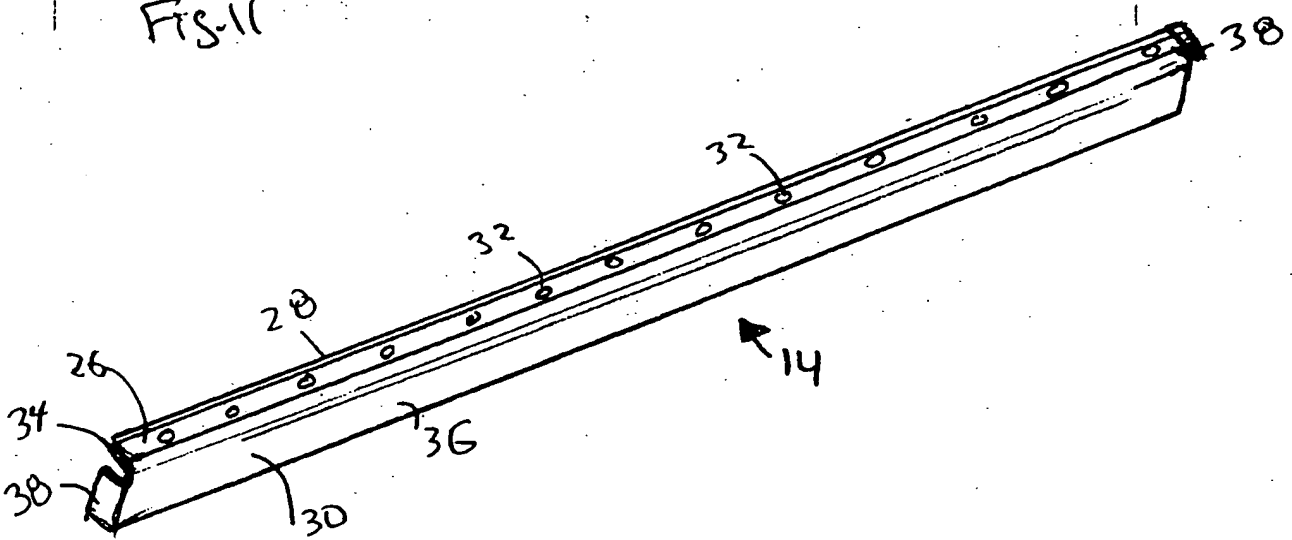


FIG. 7

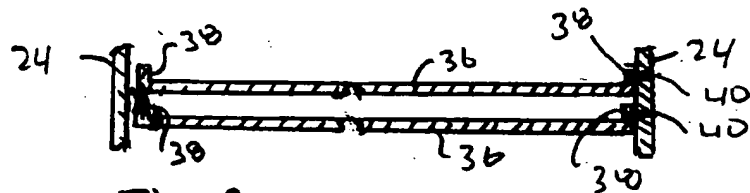


FIG. 8

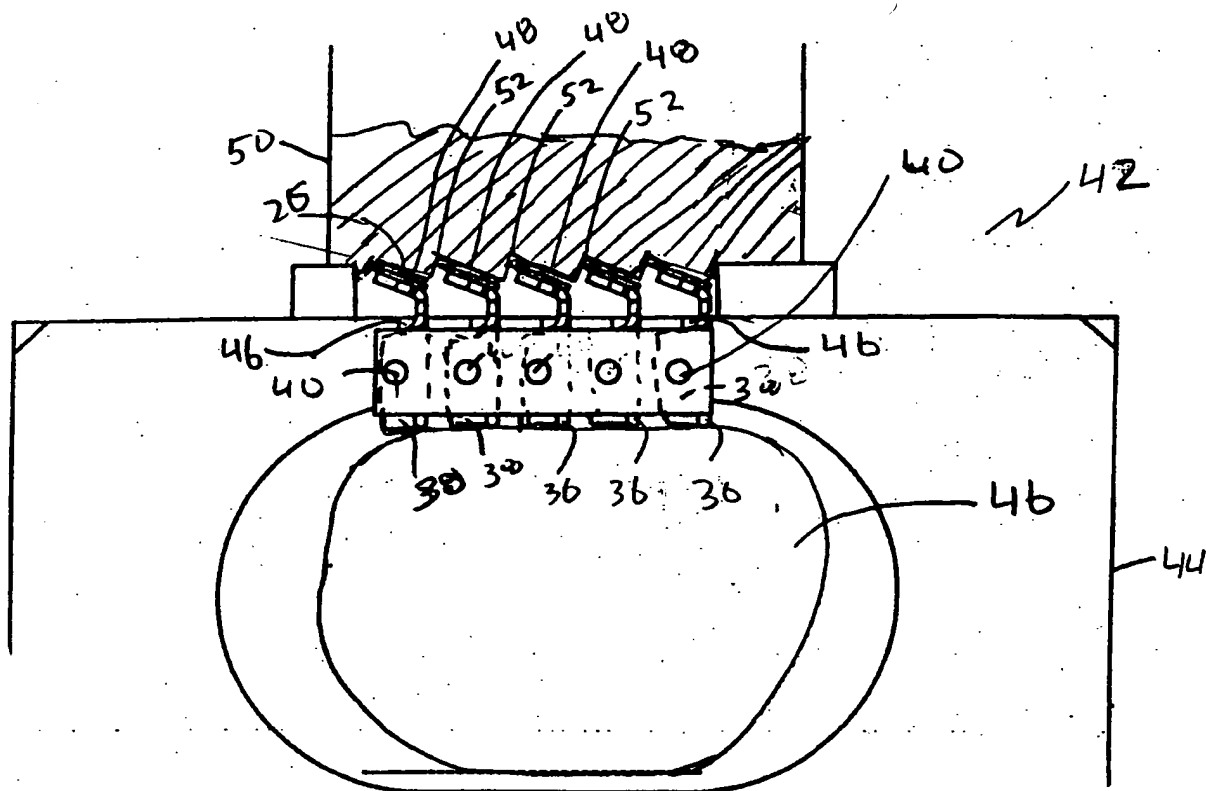


Fig. 9

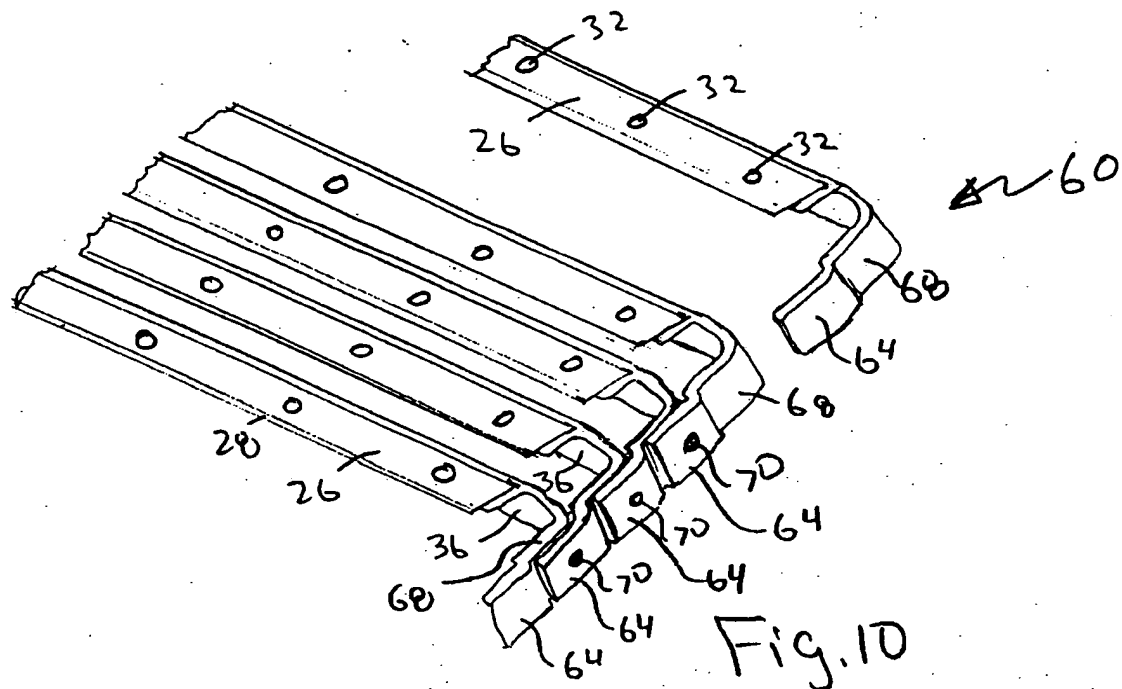


Fig. 10

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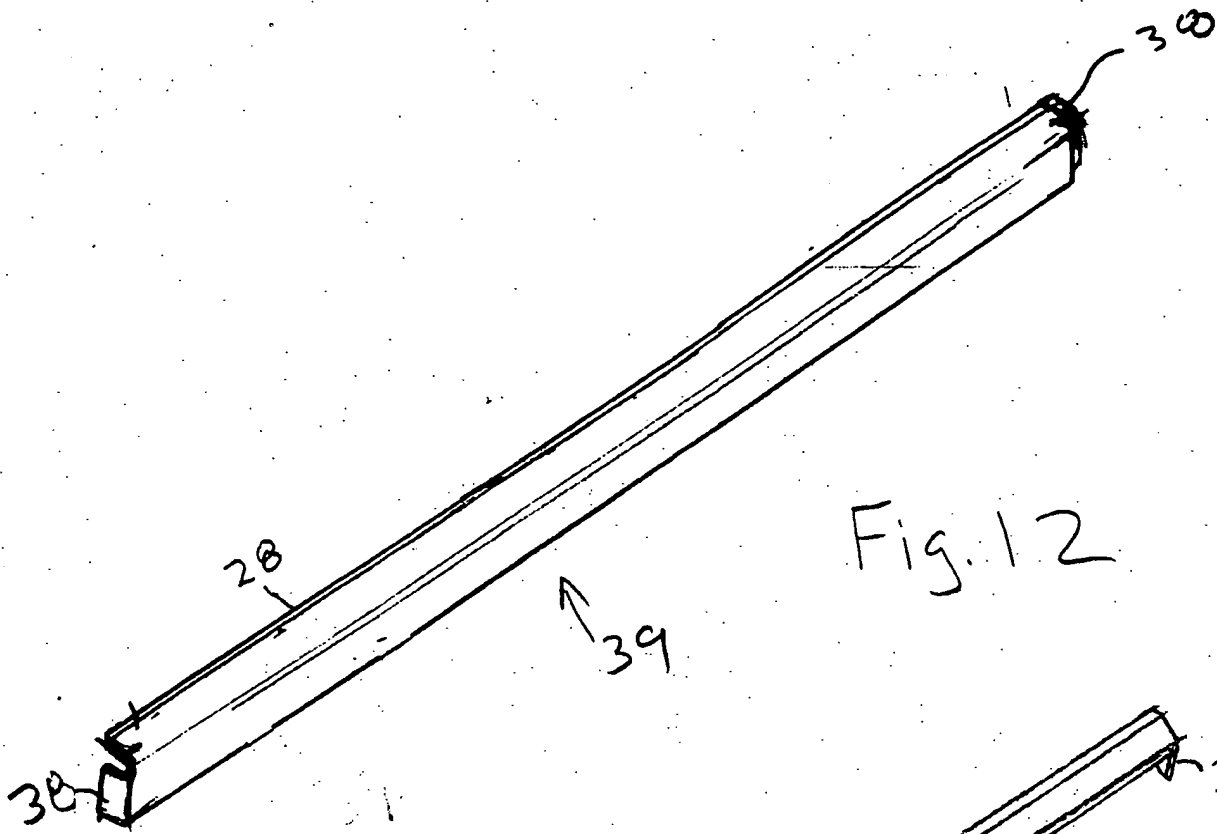


Fig. 12

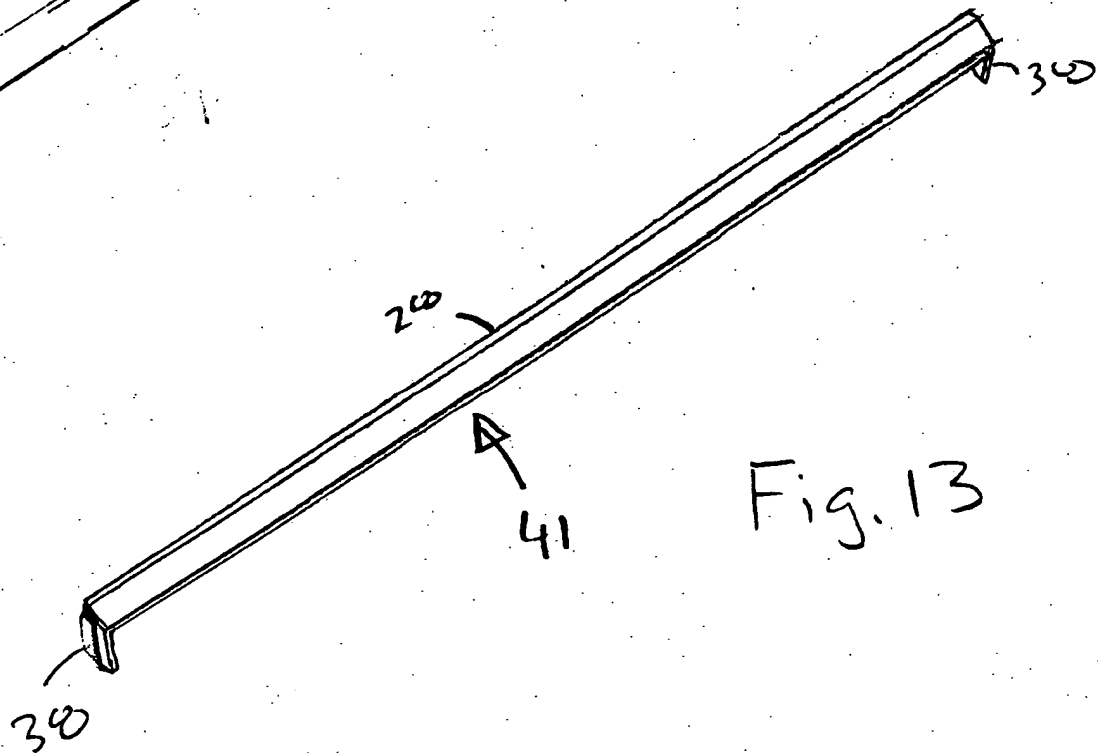


Fig. 13

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